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# BUTLER MULTIFORM MACHINES

MODEL	TBE 25	TBE 40	TBE 60	TBE 75	TBE 100
WORK BED DIMENSIONS	1100 * 600mm	1100*900*70mm 1500*900*70mm	1500*900*75mm 1750*900*75mm	2000*1000*75mm 2500*1000*75mm	3000*1000*85mm
MAX WIRE DIAMETER (45 KG / mm)	DIA 2.5mm	DIA 4mm	DIA 6mm	DIA 7.5mm	DIA 10mm
PNEUMATIC FEED	L 300 *	L 500 *	L 600 *	L 800 *	L 1000 *
WIDTH CAPACITY	W 25	W30	W 40	W 40	W 50
SERVO ROLLFEED	5000mm	7000mm	10000mm	15000mm	20000mm
No. OF HYD STATIONS	0	6+	8+	12+	16+
No. OF PNEU. STATIONS	16+	12+	16+	24+	32+
No. OF SENSOR INPUT	8+	16+	16+	24+	32
HYDRAULIC CYL SIZE	0	12,30 KN	12,30,50 KN	12,30,50,80 KN	12,30,50,80 KN
HYDRAULIC SYSTEM	0	18L / MIN (120L)	23L / MIN (175L)	46L / MIN (225L)	69L / MIN (300L)
CAPACITY MACHINE WEIGHT	600 KG	1100-1400 KG	1500-1900 KG	2600-3800 KG	4250-5250 KG
OPERATING SPACE REQUIRED	3.0 * 1.5 M	3.0 * 1.75 M 3.3 * 2.0M	4.0 * 2.5 M 4.5 * 2.5 M	6.5 * 3.0M 7.0 * 3.5M	8.0 * 4.0 M 9.5 * 4.5 M
ELECTRICAL INSTALLATION 3-PHASE-NEUTRAL-EARTH OR TO CUSTOMER SPECIFICATIONS	400 / VAC	400 / VAC	400 / VAC	400 / VAC	400 / VAC
PNEUMATIC INSTALLATION	6-BAR (20CFM)	6-BAR (20CFM)	6-BAR (20CFM)	6-BAR (25CFM)	6-BAR (30CFM)
COMPUTER	TOSHIBA T-2N	TOSHIBA T-2N	TOSHIBA T-2N	TOSHIBA T-2N	TOSHIBA T-2N
PROGRAM INTERFACE	TOUCH SCREEN GP-2300	TOUCH SCREEN GP-2300	TOUCH SCREEN GP-2300	TOUCH SCREEN GP-2500	TOUCH SCREEN GP-2500

### STANDARD ACCESSORIES

- Horizontal and Vertical Straightening Roll Set
- Tool Slides Hydraulically (1) And Pneumatically Actuated
- Festo Pneumatic Controls
- Pneumatic Air Service Unit Including Autodrain
- Facility For Connection Of Additional Equipment

### OPTIONAL ACCREEORIES

- SECONDARY Pneumatic Feed Unit
- Hydraulic Press Station (50 to 200) KN
- Thread Rolling Unit
- Press Station 12.5 ,50 ,100 Ton Press

Note : NOT AVAILABLE FOR TBE 25  
TECHNICAL SPECIFICATIONS SUBJECT TO CHANGE

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